## "Straight Talk"

### "Our Commitment"

#### **Customers Choose Straight Walls**

Finger joint studs, provide a straighter, stronger, stable vertical use stud than solid sawn.

- Code Accepted NBCC, CSA NLGA (SPS3), IBC, & NDS
- Engineered superior performance studs
- Structural Finger Joints must exhibit strength values more than twice the design value for the grade
- Excellent nailing edge
- Vertical use: Interior & exterior walls within the envelope of the building
- Straight, strong & stable: Avg 5-7 joints in a 9 ft stud
- Cost Effective: Customers report 20%-25% less cull than solid sawn
- Interchangeable with solid sawn studs, same grade, size & species
- Our Premiums are bright and clean

# Builders, Homeowners, Architects Strive Towards Green!

- Our studs increase the utilization of valuable forest resources
- Environmentally friendly glue, HRA rated CLSAB, CSA, NLGA SPS 3, ALSC approved
- Green Build Project managers eligible to apply for points towards green build

Frame Your Next Project with Parallel55 Finger Joint Studs

#### **Customers**

We understand that every substandard stud costs you time and money, and potentially your reputation. That is why we manufacture to exacting standards; engineered for superior performance.

Our goal is total customer satisfaction!

Our business is to help you succeed in yours!

#### **People & Communities**

Our employees are the strength of our company. We are committed to supporting our employees, their families and the communities in which we operate.

#### Safety

Safety first at our operations, "safety only takes a few minutes, injuries can last a lifetime"

Patrick Glazier - Co-Owner



To Purchase Parallel Lumber Groups Western SPF DFirN Finger Joint Studs Contact us @ info@plbrg.com

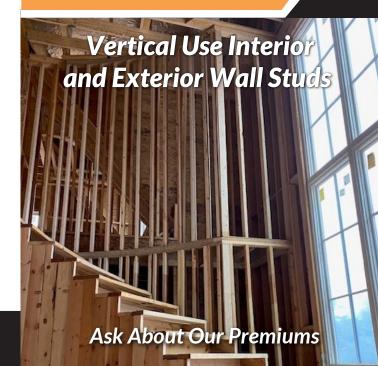




Parallel55

Western Spruce Pine Fir #2/Stud Finger Joint Studs

**Engineered for Superior Performance for over 25 years!** 



## **Industry & Environment**



#### **Our Company**

Parallel Lumber Group has been manufacturing Finger Joint studs for over 25 years. We exceed the industry

standard for finger joint studs and are proud of our superior performance!

"Our company is committed to practicing increased utilization in all our processes, in concert with a dedication to leadership in forest stewardship and sustainability. This belief just makes good business sense."

Richard Glazier, Co-Owner

#### What is Finger Jointing?

Finger Jointed stud lumber is manufactured by taking short blocks of kiln-dried lumber, scanning and remove defect(s), cutting a "Finger" profile into each end, applying the appropriate adhesive, and machine-pressing the pieces together to make a longer piece of lumber.

Optimization: Finger Joint technology allows the softwood lumber industry to recover blocks of premium grade lumber that in the past would have been discarded.

**Environment:** Product eligibility, Canada Green Building Council.

#### Certification



#### **Code Acceptance & Quality Assurance**

The National Building Code of Canada (NBCC) 2015 – Volume 1 and 2 issued by the Canadian Commission on Building and Fire Codes, National Research Council of Canada permits the interchangeable use of unjointed and fingerjoined lumber that has been produced and grade stamped in accordance with the National Lumber Grades Authority (NLGA). The fingerjoined lumber must be produced and grade stamped in accordance with the following Special Products Standard (SPS): • SPS 1 - Fingerjoined Structural Lumber, or • SPS 3 - Fingerjoined "Vertical Stud Use Only" Lumber to satisfy Part 4 - Structural Design or Part 9 - Housing and Small Buildings of the NBCC.

#### Section 9.23.10.4.(1) Continuity of Studs:

Wall studs shall be continuous for the full storey height except at openings and shall not be spliced except by finger-jointing with a structural adhesive. (see Note A-9.23.10.4.(1).

#### A-9.23.10.4.(1) Fingerjoined Lumber:

NLGA, "Standard Grading Rules for Canadian Lumber," referenced in Article 9.3.2.1., refers to two special product standards, SPS-1, "Fingerjoined Structural Lumber," and SPS-3, "Fingerjoined "Vertical Stud Use Only" Lumber," produced by NLGA.

#### Notes to Table 9.10.3.1.-A:

The STC ratings may also be applied to fingerjoined lumber. The fire-resistence ratings are applicable to constructions using fingerjoined lumber that has been manufactured with a heat-resistent adhesive (HRA) in accordance with NLGA special product standard SPS-1, "Fingerjoined Structural Lumber," or SPS-3, "Fingerjpoined "Vertical Stud Use Only" Lumber," (See also Note A-9.23.10.1.(1).)

For buildings that are engineered under Part 4 of the NBCC, Section 4.3.1.1.(1) "Design Basis for Wood" states: Buildings and their structural members made of wood shall conform to CSA 086, "Engineering Design in Wood". CSA-086, Clause 6.2.3 "Finger-joined lumber" states:

Except as limited in Clause 6.2.3.2, 6.2.3.3, or 6.2.3.4, the design data specified in this Standard apply to finger-joined and face-glued lumber that has been produced in accordance with NLGA SPS 1, SPS 3, SPS 4, SPS 5, or SPS 6. Note: Finger-joined and face-glued lumber is produced to specifications that permit the same specified strength and stiffness to be assigned as non-finger-joined and nonface-glued lumber of the same grade, species, and size.

CSA-O86, Clause 6.2.3.2.2 states that: For SPS 3 "vertical stud use only" lumber to be used in a fire-rated wall assembly, the grade stamp shall include the Heat Resistant Adhesive (HRA) designation.

#### **Quality Assurance**

Finger Jointed Lumber is subject to stringent quality control requirements. Regular in-plant testing to assure strong reliable joints is conducted by sampling our product several times each shift. We also use third party verification that follows the NGLA & American Lumber Standards Committee to test for:

- · Bond strength and adhesive durability
- Structural Finger Joints must exhibit strength values more than twice the design value for the grade
- Bending strength
- Shear strength
- Joint stability Pressure vacuum treatment

# Parallel55 Ask About Our Premiums

#### Western Finger Joint Studs & #2

Size	Length	Grade
2x3	84"-144"	Stud & #2
2x4, 2x6	84"-144"	Stud & #2
2x4, 2x6	84"-144"	Stud & #2 Premium
Paper Wrapped		
Truck, or Rail		
	2x3 2x4, 2x6 2x4, 2x6 Paper Wra	2x3 84"-144" 2x4, 2x6 84"-144" 2x4, 2x6 84"-144" Paper Wrapped

Straight, Strong, Stable.

# Manufactured in Mackenzie and Williams Lake, BC

Corporate Head Office Prince George, BC

